porite machine parts

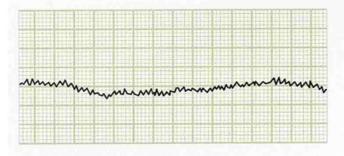
High Accuracy Gear

(Sintered Material)



In recent years ink-jet printer perfomance become higher than higher. This high performance is realized by high precision printing head control. Porite high accuracy gears are using for theese control components. The gear accuracy is 0 to 1 class on Tooth profile deviation, Helix deviation, and pitch & composite error deviations.

We can produce more than 1 million gears in every month.



Tooth-to-tooth composite error deviation : $4\mu m$ Total composite error deviation : $8\mu m$

Name	Motor pinion	
Number	S15-124	
Material	PFF01(SMF5030)	
Treatment	Sizing	

Module	0.4
Number of Teeth 46	
Required	Tooth-to-tooth composite error 8 µm
accuracy	Total composite error 18 µm

◆ Low wear out material: PFF01F (compare to general materials) ◆ PFF01 was developed to prevent from wearing at mating gear.



Material effects.

- O Uniform surface pore distribution.
- Good surface roughness.
- Good transferability from tooling.
- O Sizing property is so good.
- High dimensional stability
- Suitable for very small gear (module:0.15~0.25)
- Tensile strength: 400~500N/mm(Enough strength to press-fit into the shaft)
- O Capable to heat treatment.